

Easy Advanced Global Optimization (EAGO)

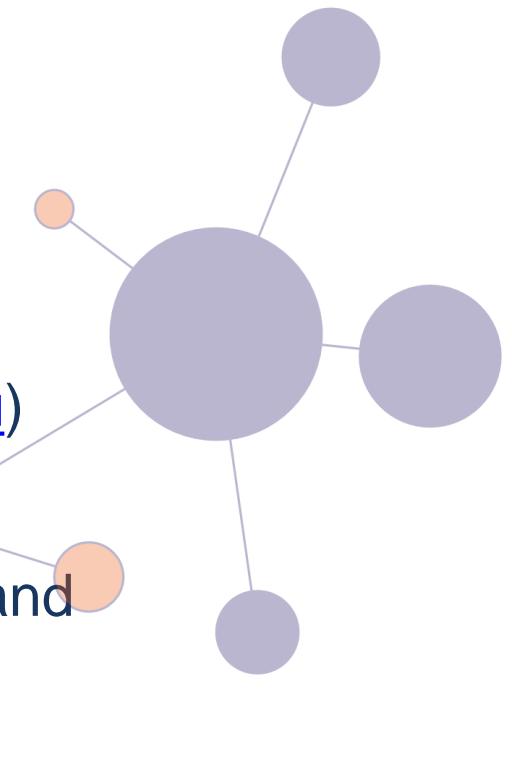
An Open-Source Platform for Robust
and Global Optimization in Julia

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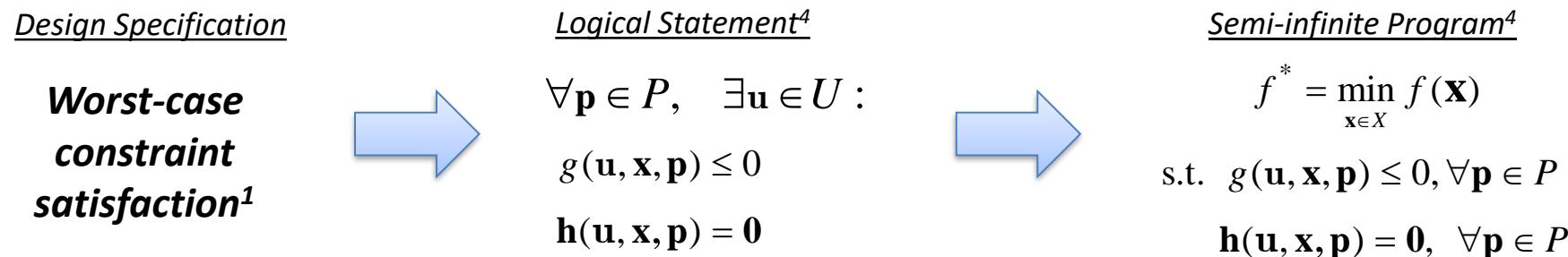
AIChE Annual Meeting 2017, Minneapolis, MN, October 31st, 2017



UCONN

Motivation

- Advanced optimization formulations emerge naturally from common system design problems



- Implementations for recent theoretical advances aren't readily accessible.
 - No publicly available library for differentiable McCormick relaxations²
 - No publicly available library for implicit McCormick relaxations^{3,4}
 - Prior implementations have an high barrier to usage.

[1] Worst-case design of subsea production facilities using semi-infinite programming. Stuber, M.D. et al. (2014) *AIChE Journal*, 60, 2513-2524

[2] Differentiable McCormick relaxations. Khan, K. et al. (2017) *Journal Global Optimization*, 67(4), 687-729

[3] Convex and concave relaxations of implicit functions. Stuber, M.D. et al. (2015) *Optimization Methods and Software*, 30, 424-460

[4] Semi-Infinite Optimization with Implicit Functions. Stuber, M.D., Barton, P.I. (2015) *Industrial & Engineering Chemistry Research*, 54, 307-317

Progression of the Talk

- Julia Capabilities
- Developing Robust Optimization for Julia
- Illustrative Examples
- Future Directions

Why Julia?

Overview

Ease of Use

- Simplistic Syntax
- Package Management
- Cloud Computing
- Notebook Support

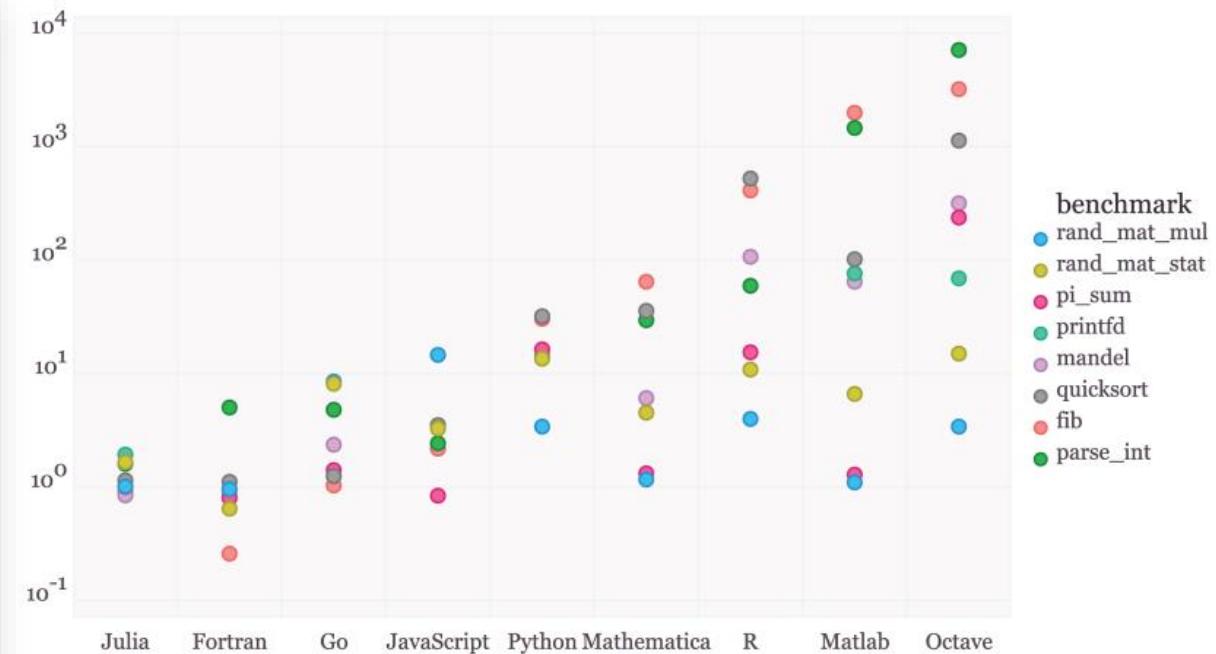
Performance

- Speed of C/Fortran
- Parallelism
- JIT Optimization

Example Julia Code of Solving ODE⁴

```
# add packages to library
Pkg.add("DifferentialEquations")
Pkg.add("Plots")
# import packages from library
using DifferentialEquations
using Plots
# setup problem
function lorenz(t,u,du)
    du[1] = 10.0(u[2]-u[1])
    du[2] = u[1]*(28.0-u[3]) - u[2]
    du[3] = u[1]*u[2] - (8/3)*u[3]
end
u0 = [1.0;0.0;0.0]
tspan = (0.0,100.0)
prob = ODEProblem(lorenz,u0,tspan)
# solve problem
sol = solve(prob)
# plot problem
plot(sol,vars=(1,2,3))
```

- Run-time benchmark comparison⁵



Performance comparison of various languages performing simple microbenchmarks. Benchmark execution time relative to C. (Smaller is better; C performance = 1.0.)

[4] DifferentialEquations.jl – A Performant and Feature-Rich Ecosystem for Solving Differential Equations in Julia. Rackauckas, C. & Nie, Q. (2017). *Journal of Open Research Software*, 5(1), p.15

[5] Julia: A Fresh Approach to Numerical Computing. Jeff Bezanson, Alan Edelman, Stefan Karpinski and Viral B. Shah (2017) *SIAM Review*, 59: 65–98.

Why Julia?

Abstract Syntax Tree

- *Syntactic macros⁵*
 - Work on Abstract Syntax Tree
 - Preserve lexical structure reliably
 - Increased capability relative to text substitution macros in C++
- *Multiple Dispatch Capable*
- *AST representation allows for graph level optimization and modification as alternative to operator overloading*
- *Allows for “overdubbing” instead of overloading to generate context unaware code with context dependent behavior*

Code Generating Smooth McCormick Objects

```
# Generate SMC objects for increasing concave functions
CC_List = [:acosh,:log,:log2,:log10,:sqrt]
for j in CC_List
    eval(quote
        @inline $j(x,xL,xU;relax="cv") = line_seg($j,x,xL,xU)
        @inline $j(x,xL,xU;relax="cc") = $j(x)
        function $j(x::SMC)
            cc = $j(mid(x.cc,x.cv,x.Intv.hi),x.Intv.lo,x.Intv.hi;relax="cc")
            cv = $j(mid(x.cc,x.cv,x.Intv.lo),x.Intv.lo,x.Intv.hi;relax="cv")
            return SMC(cc,cv,$j(x.Intv))
        end
    end)
end
```

Compiler Interaction via Macros

```
x = [1:100]; y = [2:2:200]
# Devectorization of Array Operations
@devec r = exp(x + y) .* sum(x)
# SIMD & Eliminate Bound Checking
@simd for i=1:length(x)
    @inbounds s += x[i]*y[i]+x[i]
end
```

Why Julia?

Design Objectives

Current Capabilities:

- Native use of LAPACK, SuiteSparse
- JuMP/JuMPeR⁶ (Julia AML)
 - Low syntax, User Defined Functions
 - Automatic Derivative Calculations
 - Callback Support
- ValidatedNumerics.jl (Interval Library)
- ForwardDiff.jl⁸ (Automatic Differentiation)

Future Capabilities:

- Future Compatibility for Overdubbing
Approaches to Source-Code Transformation

Objective: Open-Source

Create a toolbox of modules
that end-users can modify

Objective: Intuitive User Interface

Provide a graphical interface
and interface to AMPL

Objective: Easily Accessible Routines

Provide pre-built routines for that can be used
without advanced subject area knowledge

[6] JuMP: A Modeling Language for Mathematical Optimization Iain Dunning and Joey Huchette and Miles Lubin (2017) *SIAM Review*, 59: 295–320.

[7] ValidatedNumerics.jl [Computer Software]. Retrieved from <https://github.com/JuliaIntervals/ValidatedNumerics.jl>.

[8] Forward-Mode Automatic Differentiation in Julia. (2016) Revels, J., Lubin, M., Paramarkou, T. arXiv:1607.07892

Progression of the Talk

Julia Capabilities

Developing Robust Optimization for Julia

-
- The diagram illustrates the progression of the talk. It starts with a section titled "Julia Capabilities" containing a checkbox for "Developing Robust Optimization for Julia". This section is further divided into two main categories: "Analytic Tools" and "User Interface". The "Analytic Tools" category includes a "Build global solver*" box and a list of optimization-related features. The "User Interface" category includes a list of visualization and data management features. A large bracket on the left groups all items under "Developing Robust Optimization for Julia". Another bracket on the right groups the "Analytic Tools" and "User Interface" sections.
- Nonconvex Semi-Infinite Programming
 - Branch-and-Bound Library
 - Smooth McCormick Relaxation Library
 - Implicit Function Bounding Routine
 - Constraint Propagation via DAG
 - Global Solver
 - Directed Graph Toolbox
 - Parametric Interval Methods
 - Flow-sheets Interface
 - Solution Visualization
 - Data Import/Export/Storage
 - AML Integration
- Build global solver***
- Analytic Tools**
- User Interface**

- Illustrative Examples
- Future Directions

* Support for validated calculations

* Special routines for imbedded implicit functions

SIP Solvers

- **EAGOSemilInfinite** implements implicit and explicit meta-algorithms

Explicit SIP

$$f^* = \min_{\mathbf{x} \in X} f(\mathbf{x})$$

$$\text{s.t. } g(\hat{\mathbf{y}}, \mathbf{x}, \mathbf{p}) \leq 0, \forall (\mathbf{y}, \mathbf{p}) \in Y \times P$$

$$\mathbf{h}(\hat{\mathbf{y}}, \mathbf{x}, \mathbf{p}) = \mathbf{0}, \quad \forall (\mathbf{y}, \mathbf{p}) \in Y \times P$$

Implicit SIP

$$f^* = \min_{\mathbf{x} \in X} f(\mathbf{x})$$

$$\text{s.t. } g(\mathbf{y}(\mathbf{x}, \mathbf{p}), \mathbf{x}, \mathbf{p}) \leq 0, \quad \forall \mathbf{p} \in P$$

- Solved generally via restriction of right-hand side method⁹

- *Discretization of uncertainty set for upper/lower bounds.*
 - *Finite convergence (if Slater point arbitrarily near minimizer).*

- Problem size and complexity dramatically increased with equality constraints^{4,9,10}

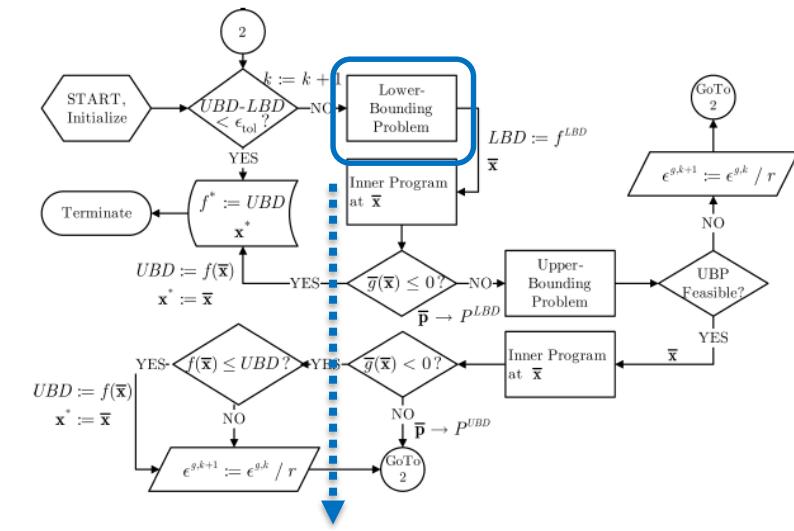
[9] Global optimization of semi-infinite programs via restriction of the right-hand side. Mitsos, A. (2011).

Optimization 60:10–11, 1291–1308

[4] **Semi-Infinite Optimization with Implicit Functions.** Stuber, M.D., Barton, P.I. (2015) *Industrial & Engineering Chemistry Research*, 54, 307-317

[10] Evaluation of process systems operating envelopes. Stuber, M.D.. (2013) Ph.D Thesis.

Flowchart for restriction of RHS method⁴



Lower Bounding Problem (explicit) for restriction of RHS method⁴

$$f^{LBD} = \min_{\mathbf{x} \in X} f(\mathbf{x})$$

$$\text{s.t. } g_{\text{SIP}}(\hat{\mathbf{y}}, \mathbf{x}, \mathbf{p}) \leq 0 \quad \forall (\mathbf{y}, \mathbf{p}) \in Y^{\text{LBD}} \times P^{\text{LBD}}$$

Branch & Bound Library

- Configuration
 - BNB type (option storage)
 - BNBOBJECT type (node storage)
- Fully customizable
- Natively for common schemes
 - Best-first, depth-first, breadth-first search
 - Absolute/relative midpoint bisection

Install Packages

```
using EAGOBranchBound  
using ValidatedNumerics
```

Initialize B&B Objects

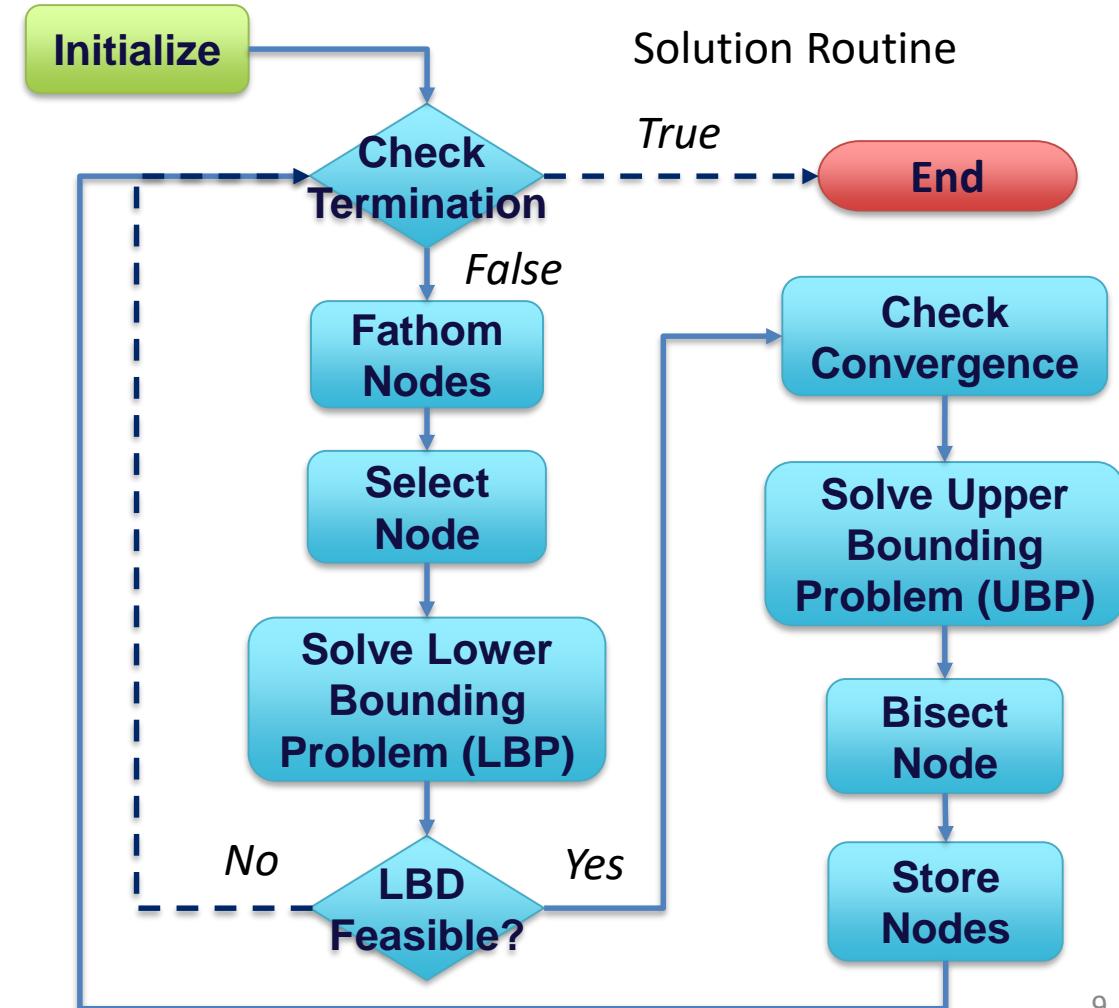
```
b = IntervalBox(-1..1,2..9)  
a = EAGOBranchBound.BnB(b)  
C = EAGOBranchBound.BnBObject(b)  
EAGOBranchBound.set_to_default!(a)
```

Define and Set UBP/LBP

```
function ex_LBP(X::IntervalBox,k,opt)  
    ex_LBP_int = @interval X[1]+X[2]^2  
    return ex_LBP_int.lo, mid.(X), true  
end  
  
function ex_UBP(X::IntervalBox,k,opt)  
    ex_UBP_int = @interval X[1]+X[2]^2  
    return ex_UBP_int.hi, mid.(X), true  
end  
  
a.Lower_Prob = ex_LBP  
a.Upper_Prob = ex_UBP
```

Solve Problem

```
outy = EAGOBranchBound.solve(a,C)
```



McCormick Relaxations

Implementation

Smooth McCormick Object¹¹

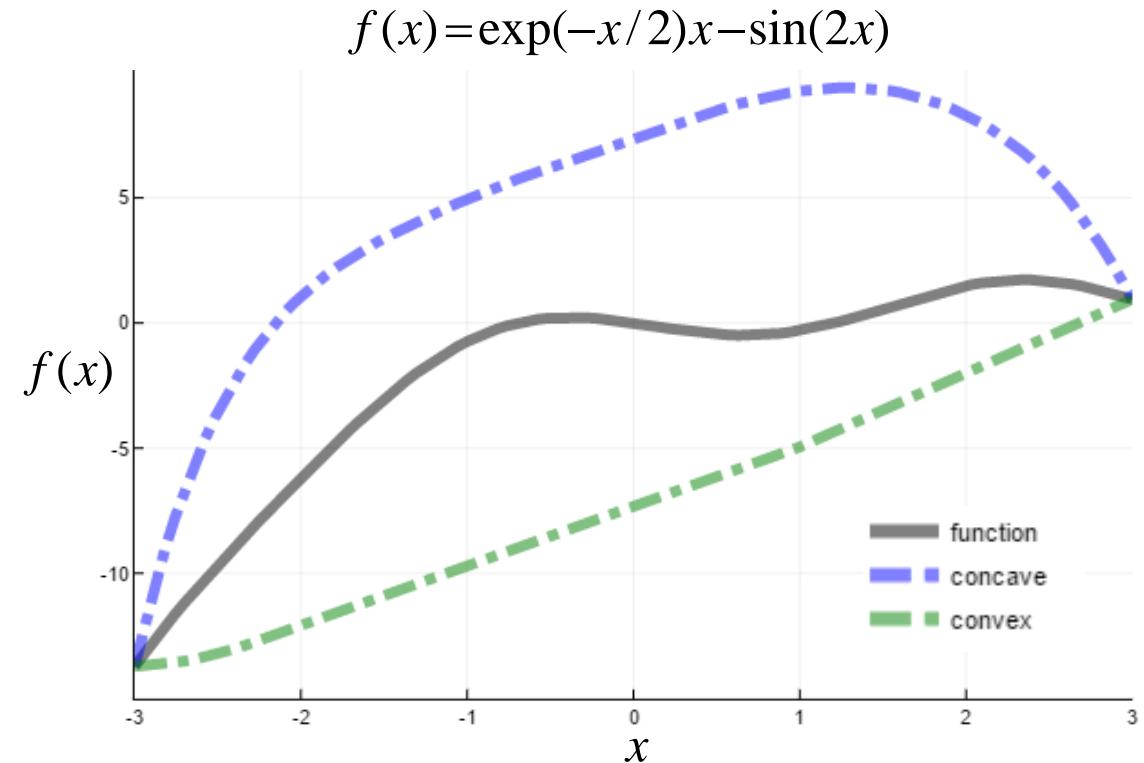
```
struct SMC <: AbstractMC
    cc
    cv
    Intv
    function SMC(a,b,c)
        if ~(typeof(c)<:Interval)
            error("SMC of form SMC($a,$b,$c) not allowed.
                  Last argument must be an interval.")
        elseif (a<b)
            error("SMC of form SMC($a,$b,$c) not allowed.
                  Must have cv <= cc.")
        end
        new SMC(a,b,c)
    end
end
```

Expressions Supported:

+, -, /, *, ^, exp, exp2, exp10, log, log2, log10, sqrt, pow, sin, cos, tan, asin, acos, atan, sinh, cosh, tanh, asinh, acosh, atanh, min, max, abs, step, sign

Gradients of Relaxations:

- Absent from SMC to allow for flexibility
- Can be readily calculated via automatic differentiation
- Existing packages (JuMP⁶, ForwardDiff⁸) outperform naïve implementation



Performance:

Comparable in speed to MC++ library¹¹ +/-30% runtime in benchmarks

- [2] Differentiable McCormick relaxations. Khan, K. et al. (2017) *Journal Global Optimization*, 67(4), 687-729
- [6] JuMP: A Modeling Language for Mathematical Optimization. Dunning, I., Huchette, J. and Lubin, M. (2017) *SIAM Review*, 59, 295–320.
- [8] Forward-Mode Automatic Differentiation in Julia. (2016) Revels, J., Lubin, M., Paramarkou, T. arXiv:1607.07892
- [11] MC++: A versatile library for McCormick relaxations and Taylor models. B. Chachuat. <http://www3.imperial.ac.uk/people/b.chachuat/research>
- [12] McCormick-based relaxations of algorithms. Mitsos et al. (2009) *SIAM Journal on Optimization*, SIAM, 2009, 20, 73-601

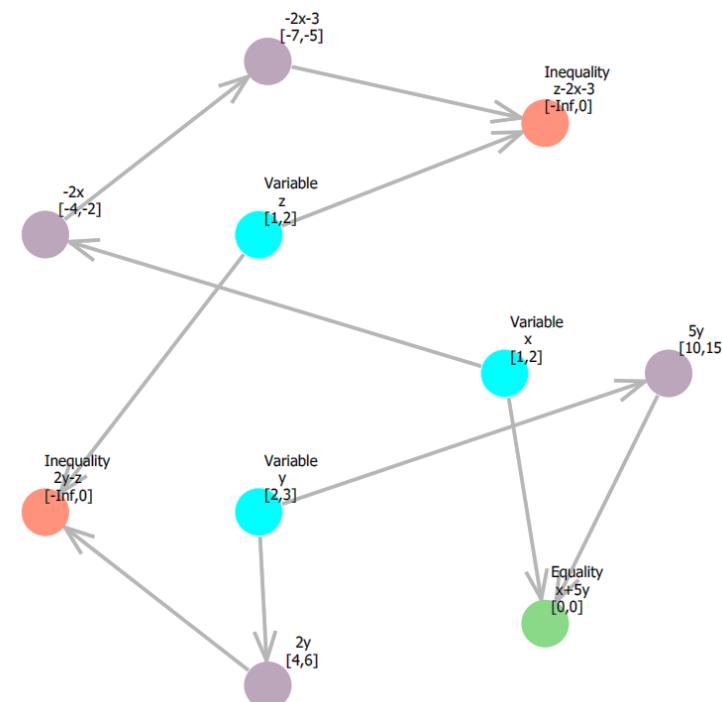
Abstract Syntax Tree

Directed Graphs & Interval Constraint Propagation

EAGODAGContractor Package

- Methods for interval constraint propagation via natural interval extensions and interval contractors¹
- Supports visualization of directed acyclic graphs (DAG) via Gladfly integration
- Integrates with common-subexpression reduction routines (@cse) in Julia

DAG Visualization



Expressions Supported:

$+$, $-$, $/$, $*$, $^{\wedge}$, \exp , $\exp2$, $\exp10$, \log , $\log2$, $\log10$, \sqrt , pow , \sin , \cos , \tan , asin , acos , atan , sinh , \cosh , \tanh , asinh , acosh , atanh , \min , \max , abs , step , sign

[1] Worst-case design of subsea production facilities using semi-infinite programming. Stuber, M.D. et al. (2014) *AIChE Journal*, 60, 2513-2524

[7] `ValidatedNumerics.jl` [Computer Software]. Retrieved from <https://github.com/JuliaIntervals/ValidatedNumerics.jl>.

Global Solver^{2,3}

Solver Options

- IPOPT is standard solver for LBP/UBP**
 - Open-source
 - Compiled version via Package manager
 - Sparsity Pattern Detected Automatically
 - Forward-Mode AD Calculation of Hessian/Jacobian/Gradients Used
- Alternative LBD Solver:**
 - SNOPT
 - Proximal-Bundle
- Alternative UBP Solver:**
 - Any JuMP NLP solver
- Affine Relaxations Also Available**
 - JuMP LP solvers

[2] Differentiable McCormick relaxations. Khan, K. et al. (2017) *Journal Global Optimization*, 67(4), 687-729

[3] Convex and concave relaxations of implicit functions. Stuber, M.D. et al. (2015) *Optimization Methods and Software*, 30, 424-460

Global Solution Scheme

- Default settings:**
 - Best-first search
 - Relative-width bisection
 - Validated interval calculations
- Preprocessing Step**
 - Forward-Reverse Interval Constraint Propagation
 - (Optional): Interval Parametric Tests
- Lower Bounding Problem***
- Upper Bounding Problem**

$$f^{LBD} = \min_{\mathbf{p} \in P} f^{cv}(\mathbf{x}(\mathbf{p}), \mathbf{p})$$

$$\text{s.t. } g^{cv}(\mathbf{x}(\mathbf{p}), \mathbf{p}) \leq 0$$

$$f^{UBD} = \min_{\mathbf{z} \in Z, \mathbf{p} \in P} f(\mathbf{z}, \mathbf{p})$$

$$\text{s.t. } g(\mathbf{z}, \mathbf{p}) \leq 0$$

$$\mathbf{h}(\mathbf{z}, \mathbf{p}) = 0$$

*Bounds calculated via implicit-function based fixed point iteration³ using smooth McCormick relaxations².

Progression of the Talk

Julia Capabilities

Developing Robust Optimization for Julia

Illustrative Examples

Future Directions

Case Study I

Kinetic Parameter Estimation^{3, 12, 13, 14}

Problem Statement

- Determine the forward rate constants (k_{2f} , k_{3f} , k_4) of oxygen addition to cyclohexadienyl radicals from transient flash photolysis data.
- Mass-balance ODEs system discretized via implicit Euler.
- Minimize residual sum-of-squares for intensity.

Equality Constraints

$$h(z, p) = \begin{cases} \mathbf{c}_A^{i-1} - \mathbf{c}_A^i + \Delta t \left(k_1 \mathbf{c}_Y^i \mathbf{c}_Z^i - c_{O_2} (k_{2f} + k_{3f}) \mathbf{c}_A^i + \frac{k_{2f}}{K_2} \mathbf{c}_D^i + \frac{k_{3f}}{K_3} \mathbf{c}_B^i - k_5 \mathbf{c}_A^{i-2} \right) = 0 \\ \mathbf{c}_B^{i-1} - \mathbf{c}_B^i + \Delta t \left(k_{3f} \mathbf{c}_A^i c_{O_2} - \left(\frac{k_{3f}}{K_3} + k_4 \right) \mathbf{c}_B^i \right) = 0 \\ \mathbf{c}_D^{i-1} - \mathbf{c}_D^i + \Delta t \left(k_{2f} \mathbf{c}_A^i c_{O_2} - \frac{k_{2f}}{K_2} \mathbf{c}_D^i \right) = 0 \\ \mathbf{c}_Y^{i-1} - \mathbf{c}_Y^i + \Delta t \left(-k_{1s} \mathbf{c}_Y^i \mathbf{c}_Z^i \right) = 0 \\ \mathbf{c}_Z^{i-1} - \mathbf{c}_Z^i + \Delta t \left(-k_1 \mathbf{c}_Y^i \mathbf{c}_Z^i \right) = 0 \end{cases}$$

[3] Convex and concave relaxations of implicit functions. Stuber, M.D. et al. (2015) *Optimization Methods and Software*, 30, 424-460

[12] McCormick-based relaxations of algorithms. Mitsos et al. (2009) *SIAM Journal on Optimization*, SIAM, 2009, 20, 73-601

[13] Direct measurement of the fast, reversible addition of oxygen to cyclohexadienyl radicals in nonpolar solvents, J. W. Taylor, et al. *Phys. Chem. A*, 108 (2004), pp. 7193–7203.

[14] Global dynamic optimization for parameter estimation in chemical kinetics A. B. Singer et al., *J. Phys. Chem. A*, 110 (2006), pp. 971–976.

Objective Function

$$\min_{p \in P} \sum_{i=1}^n \left(\mathbf{I}^i - \mathbf{I}_{data}^i \right)^2$$

$$s.t. \quad \mathbf{I}^i = \mathbf{c}_A^i + \frac{2}{21} \mathbf{c}_B^i + \frac{2}{21} \mathbf{c}_D^i$$

Uncertain Variables

$$\mathbf{p} = (k_{2f}, k_{3f}, k_4)$$

State Variables

$$\mathbf{z} = (\dots, \mathbf{c}_A^i, \mathbf{c}_B^i, \mathbf{c}_D^i, \mathbf{c}_Y^i, \mathbf{c}_Z^i, \dots)$$

$$s.t. \quad i = 1 \dots n$$

Parameters

$$k_1, k_{1s}, k_5, K_2, K_3, c_{O_2}, \Delta t, n$$

Case Study II

Kinetic Parameter Estimation

Read Data in Julia

```
using ExcelReaders, DataFrames, IntervalArithmetic, EAGOGlobalSolver

xls_data = readxl("C:/Users/matt/Desktop/KineticParameterData.xlsx",
                  "Sheet1!A1:B5")
data = convert(Array{Float64}, xls_data[:, 2])
```

Define objective

```
eval( quote function f(x,p)
        I_calc = x[1:5:996]+(2/21)*x[2:5:997]+(2/21)*x[3:5:998]
        return sum((I_calc-data).^2) end end)
```

Define equality constraints

```
delt = 0.01; T = 273; k1 = 53; k1s = k1*1E-6; k5 = 1.2E-3
K2 = 46*exp(6500/T-18); K3 = 2*K2; c02 = 2E-3; n = 200
eval( quote function h(z,p)
        h = zeros(typeof(z),n^5)
        for i=0:(n-1)
            h[5*i+1] = z[5*(i+1)+1] - z[5*i+1] + $delt*($k1*z[5*i+4]*z[5*i+5]
                - (p[1]+p[2])*z[5*i+1]*$c02 + (p[1]/$K2)*z[5*i+4]
                + (p[2]/$K3)*z[5*i+4] - $k5*z[5*i+1]^2)
            h[5*i+2] = z[5*(i+1)+2] - z[5*i+2] + $delt*(p[2]*z[5*i+1]*$c02
                - (p[2]/$K3+p[3])*z[5*i+2])
            h[5*i+3] = z[5*(i+1)+3] - z[5*i+3] + $delt*(p[1]*z[5*i+1]*$c02
                - (p[1]/$K2))
            h[5*i+4] = z[5*(i+1)+4] - z[5*i+4] + $delt*(-$k1s*z[5*i+4]*z[5*i+5])
            h[5*i+5] = z[5*(i+1)+5] - z[5*i+5] + $delt*(-$k1*z[5*i+4]*z[5*i+5])
        end
        return h
    end end)
```

Setup Box Constraints for Problem

```
# creates intervalboxes
Xt = []
for i=1:1000
    mod(i,4)==0 ? push!(Xt,Interval(0,140)) : push!(Xt,Interval(0,0.4))
end
X = IntervalBox(tuple(Xt)...)

P = IntervalBox(10..1200,10..1200,(0.001)..40)
```

Call EAGO to Solve Problem

```
# creates initial interval box, #4 = [0,140], #1-3,5 = [0,0.4]
solution = EAGO_Global_Implicit(f,[],h,X,P,[],hbox,[])
```

Finishes with certificate of global optimality

- Optimal point: (789.02, 423.85, 12.969)
- Optimal value: 16796.04
- Solution consistent with the literature

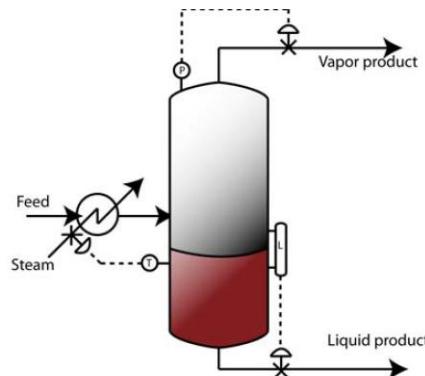
Case Study II

*Flash Separation of Benzene and Toluene*¹⁴

Problem Statement

We wish to ensure a cut-fraction, α , of less than or equal to 0.7 in the flash separation of a benzene-toluene mixture subject to uncertain temperature, T , by controlling the pressure, P .

Flash Separator



SIP Formulation

$$\begin{aligned} & \max_{\tau \in T, p \in P} \eta \\ \text{s.t. } & \eta \leq \alpha(\tau, p) - 0.7, \quad \forall p \in P \\ & \tau \in T = [80, 110] \\ & p \in P = [90, 100] \\ & \alpha \in A = [0, 1] \end{aligned}$$

Process Model

$$h(\alpha, \tau, p) = \sum_{i=1}^2 \frac{z_i(K_i(\tau, p) - 1)}{(K_i(\tau, p) - 1)\alpha + 1}, \quad K_i(\tau, p) = \frac{p_i^{sat}(\tau)}{p}, \quad \log(p_i^{sat}(\tau)) = A_i - \frac{B_i}{C_i + \tau}$$

JuMP/Julia Code for Formulating/Solving Model

```
# specifies model and variables
m = RobustModel()
@uncertain(m, 90.0 <= P <= 100) @variable(m, 80.0 <= T <= 110)
@variable(m, nu) @variable(m, 0 <= alpha <= 1)
# sets parameters
@NLparameter(m, z == 0.5)
n = 2 # number of species
data = [6.95087 6.87987; 1342.31 1936.01; 219.187 258.451]
for j in [[A,1],[B,2],[C,3]]
    @NLparameter(m, j[i,1][i=1:n] == data[i,j[1,2]])
end
# defines constraints
Psat = @NLexpression(m,[i=1:n],10^(A[i]-B[i]/(C[i]+tau)))
K = @NLexpression(m,[i=1:n],Psat[i]/P)
summand = @NLexpression(m,[i=1:n],z*(K[i]-1)/((K[i]*alpha-1)))
@NLconstraint(m, sum(summand[i] for i=1:n) == 0.0)
@NLconstraint(m, nu <= alpha-0.7)
@NLobjective(m, Max, nu)
value,point,info = SolveSIP(m)
```

Solving the SIP, we find that no pressure setting exists which is robust to the full range of temperature variation.

Recap

Julia Capabilities

Developing Robust Optimization for Julia

Illustrative Examples

Future Directions

Case Study III

Worst-Case Subsea Separator Design¹

Problem Statement (Original)

For any inlet gas fraction (*stream 1*) within typical bounds, is there a control setting that will prevent the effluent gas fraction of the liquid-liquid separator (*stream 7*) from exceeding the specification and damaging the pump.

Problem Statement (Semi-infinite Program)

$$h(z, u, p) = 0 \longrightarrow z = x(u, p)$$

$$\eta^* = \max_{p \in P, u \in U} \eta$$

$$\eta \leq g(x(u, p), u, p), \forall u \in U$$

Equality constraints specified by mass balances, energy balances, and unit operation relations from previous flowsheet.

Semi-infinite constraint:

$$g(x(u, p), u, p) \equiv x_{G7}(u, p) - 0.05$$

Uncertain Parameter (Inlet Gas Fraction)

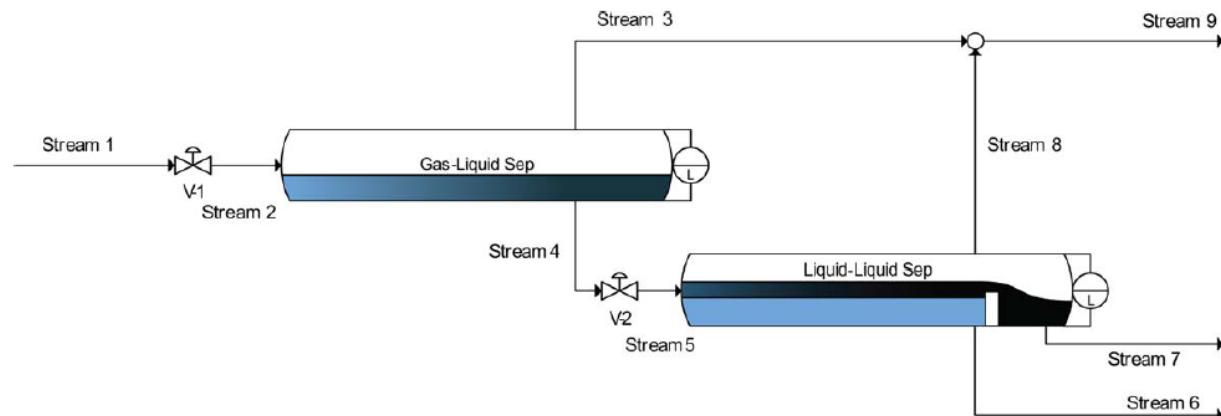
$$p = (\xi_{G1}) \in [0.35, 0.5]$$

Control Settings (Valve Position)

$$u = (u_1, u_2) \in [0, 1] \times [0, 1]$$

State Variables

$$z = (\xi_{G4}, \xi_{W4}, \xi_{O4}, \xi_{G7}, \xi_{O7}, H_{GLS}, \dot{m}_3, \dot{m}_4, \dot{m}_6, \dot{m}_7, \dot{m}_8)$$



[1] Worst-case design of subsea production facilities using semi-infinite programming. Stuber, M.D. et al. (2014) AIChE Journal, 60, 2513-2524

Case Study III

Worst-Case Subsea Separator Design¹

$$SG_o = \frac{141.5}{131.5 + API}$$

Inlet Specification

$$SG_{mix} = (\xi_{G1}/SG_G + \xi_{W1}/SG_W + \xi_{O1}/SG_o)^{-1}$$

$$\xi_{G1} + \xi_{W1} + \xi_{O1} = 1$$

$$P_5 = P_{LLS}$$

Valve 2

$$\xi_4 = \xi_5$$

$$\dot{m}_4 = \dot{m}_5 = u_2 C_{v2} \sqrt{\frac{P_4 - P_5}{\rho_4 / \rho_w^o}}$$

Gas Mixer

$$\begin{aligned} \xi_4 &= \xi_5 \\ \dot{m}_9 &= \dot{m}_3 + \dot{m}_8 \\ P_9 &= \min(P_3, P_8) \end{aligned}$$

Gas-Liquid Separator

$$\xi_3 = (1, 0, 0), \quad \xi_{G4} + \xi_{O4} + \xi_{W4} = 1$$

$$\dot{m}_2 = \dot{m}_3 + \dot{m}_4, \quad \xi_{G2} \dot{m}_2 = \xi_{G3} \dot{m}_3 + \xi_{G4} \dot{m}_4, \quad \xi_{W2} \dot{m}_2 = \xi_{W4} \dot{m}_4$$

$$\xi_{G4} = \xi_{G2} \exp \left[-k_{GLS} \frac{V_{GLS}}{\dot{m}_4 / \rho_4} \right]$$

$$\rho_4 = \rho_w^o (\xi_{G4} / SG_G + \xi_{W4} / SG_W + \xi_{O4} / SG_o)^{-1}, \quad P_3 = P_2, \quad P_4 = P_3 + \rho_4 g_a H_{GLS}$$

$$V_{GLS} = L_{GLS} \left((H_{GLS} - R_{GLS}) \sqrt{2R_{GLS}H_{GLS} - H_{GLS}^2} + R_{GLS}^2 \cos^{-1} \left[1 - \frac{H_{GLS}}{R_{GLS}} \right] \right)$$

\dot{m}_2 & ξ_2 wellhead - specification

$$\xi_s = (0, 1, 0), \quad \xi_s = (1, 0, 0), \quad \xi_{G7} + \xi_{O7} = 1$$

$$\dot{m}_5 = \dot{m}_6 + \dot{m}_7 + \dot{m}_8, \quad \xi_{G5} \dot{m}_5 = \xi_{G8} \dot{m}_8 + \xi_{G7} \dot{m}_7, \quad \xi_{W5} \dot{m}_5 = \xi_{W6} \dot{m}_6$$

$$\xi_{G7} = \xi_{G5} \exp \left[-k_{LLS} \frac{V_{oil}}{\dot{m}_7 / \rho_7} \right]$$

$$\rho_7 = \rho_w^o (\xi_{G7} / SG_G + \xi_{O7} / SG_o)^{-1}, \quad P_8 = P_{LLS}$$

$$V_{oil} = V_{LLS} \left(\frac{\dot{m}_7 \rho_5}{\rho_7 \dot{m}_5} \right)$$

$$V_{LLS} = L_{LLS} \left((H_{LLS} - R_{LLS}) \sqrt{2R_{LLS}H_{LLS} - H_{LLS}^2} + R_{LLS}^2 \cos^{-1} \left[1 - \frac{H_{LLS}}{R_{LLS}} \right] \right)$$

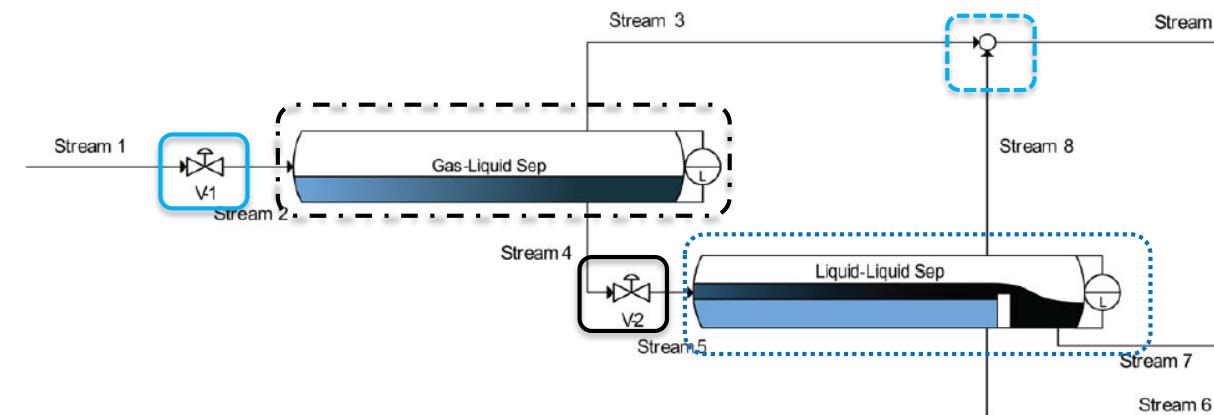
Liquid-Liquid
Separator

$$P_1 = P_{well}$$

$$P_2 = P_{GLS}$$

$$\xi_1 = \xi_2$$

$$\dot{m}_1 = \dot{m}_2 = u_1 C_{v1} \sqrt{\frac{P_1 - P_2}{SG_{mix}}}$$



Case Study III

Worst-Case Subsea Separator Design¹

$$SG_o = \frac{141.5}{131.5 + API}$$

Inlet Specification

$$SG_{mix} = (\xi_{G1}/SG_G + \xi_{W1}/SG_W + \xi_{O1}/SG_O)^{-1}$$

$$\xi_{G1} + \xi_{W1} + \xi_{O1} = 1$$

$$P_5 = P_{LLS}$$

$$\xi_4 = \xi_5$$

$$\dot{m}_4 = \dot{m}_5 = u_2 C_{v2} \sqrt{\frac{P_4 - P_5}{\rho_4 / \rho_w}}$$

$$\xi_1 = (0, 1, 0), \quad \xi_2 = (1, 0, 0)$$

$$\dot{m}_2 = \dot{m}_3 + \dot{m}_4, \quad \xi_{o2} \dot{m}_2 = \xi_{G1} \dot{m}_3 + \xi_{G4} \dot{m}_4$$

$$\xi_{o4} = \xi_{o2} \exp \left[-k_{o2} \frac{V_{o2}}{\dot{m}_4 / \rho_4} \right]$$

$$\rho_4 = \rho_w (\xi_{G4} / SG_G + \xi_{W4} / SG_W + \xi_{O4} / SG_O)$$

$$V_{GLS} = L_{GLS} \left((H_{GLS} - R_{GLS}) \sqrt{2R_{GLS} H_{GLS}} \right)$$

$$\dot{m}_2 \text{ & } \xi_2 \text{ wellhead - specification}$$

- Each of the four design case in the literature were run for Subsea Separator Design

- Good agreement with published results in all cases.

$$\begin{aligned} \xi_1 &= (0, 1, 0), \quad \xi_2 = (1, 0, 0), \\ \dot{m}_5 &= \dot{m}_6 + \dot{m}_7 + \dot{m}_8, \quad \xi_{o5} \dot{m}_5 \\ \xi_{o7} &= \xi_{o5} \exp \left[-k_{o5} \frac{V_{o5}}{\dot{m}_5 / \rho_5} \right] \\ \rho_7 &= \rho_w (\xi_{o7} / SG_G + \xi_{o7} / SG_O) \\ V_{oii} &= V_{LLS} \left(\frac{\dot{m}_7 \rho_5}{\rho_7 \dot{m}_5} \right) \\ &\quad \left(-R_{LLS} \right) \end{aligned}$$

```

using EAGOSeemiInfinite
using EAGOFowsheet
m = Flowsheet()
@define_parameters(m,
Cv2 = 1.67E-2,
PLLS = 4E6)
@define_equality(
$P5-$PLLS,
$x1-$x51,
$x2-$x52,
$x3-$x53,
$x7-$u2*$Cv2*sqrt(($P4-$PLLS)/($rho4/$rho))
)
@define_state(x1,x2,x3,x7)
@define_internal(P5,rho4,pwo)
@define_control(u2)
@define_uncertain(u2)

##### INPUT FOR OTHER BLOCKS FOR PROCESS MODEL
#####
model = @generate_model(m)
value,point,info = SolveSIP(model)

```

Accessing EAGO & Future Plans

An intuitive graphical user interface - *EAGOFowsheet*

- Equation-Oriented Flow-sheets
- Graphical Manipulation of Directed Graphs
- Template Registration of New Relaxations
- AMPL Compatibility for Benchmarking

Explore and Contribute to the EAGO Package Library at

<https://github.com/MatthewStuber/EAGO>

Acknowledgements

PSOR lab at UCONN

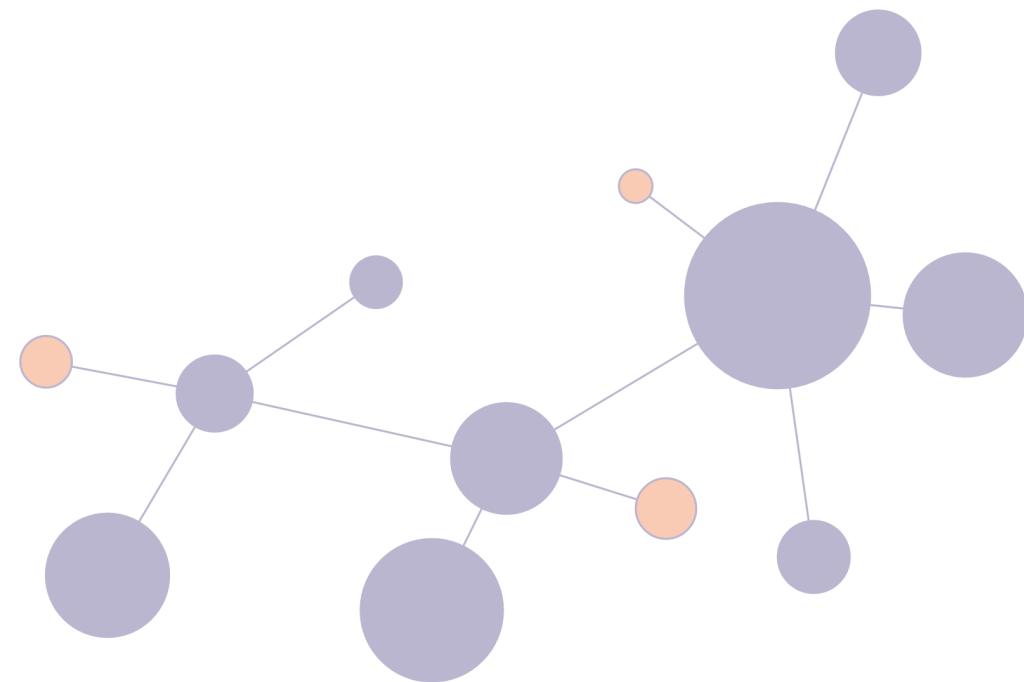
(<https://psor.uconn.edu/>)

- Robert Ernst

Julia Development Community

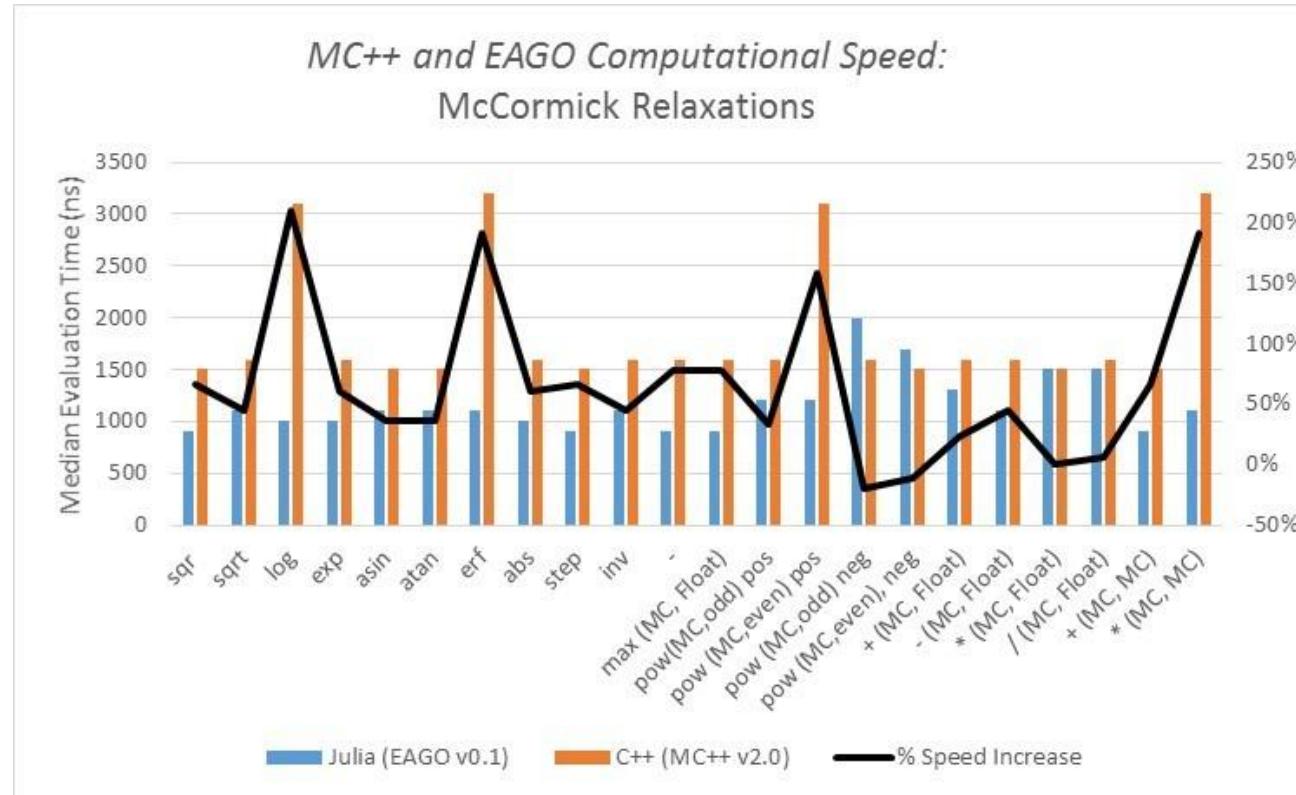
- Mike Innes
- David Saunders

**University of Connecticut for
funding this research**



The End

Julia MC vs. MC++



- Using 64bit, Intel Xeon E3-1270 v5 @ 3.60 GHz, 32GB RAM
- Non-validated interval calculations
- Ubuntu/Linux 16.04 LTS and Julia v0.6
- Profiling 10,000 evaluations with recommend settings to limit clock noise