

Automatic Differentiation and Source Code Generation for Dynamic Modeling and Simulation of Brine Systems

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Process Systems and Operations Research Laboratory

Motivation



Thermal brine separation is of critical importance to many industries with brine effluent streams and/or brine concentration needs (e.g., agriculture, power production, mining)

- Increase sustainability
- Reduce costs
- Improve system robustness

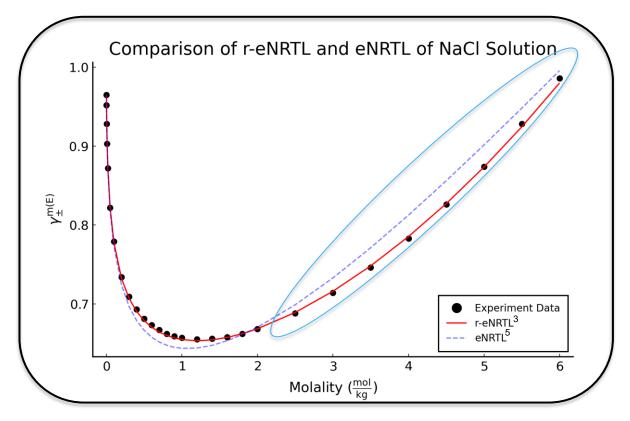
We need accurate mechanistic models that can enable

- Dynamic simulation
- Optimization-based design of water treatment technologies.

Molinari, Raffaele., et al. "Can brine from seawater desalination plants Be a source of critical metals?." CHEMVIEWS (2022).
 Stuber, Matthew D., et al. "Pilot demonstration of concentrated solar-powered desalination of subsurface agricultural drainage water and other brackish groundwater sources." Desalination 355 (2015): 186-196.



Motivation



Modeling accuracy in high concentration regime

Refined e-NRTL³

Modeling system dynamics

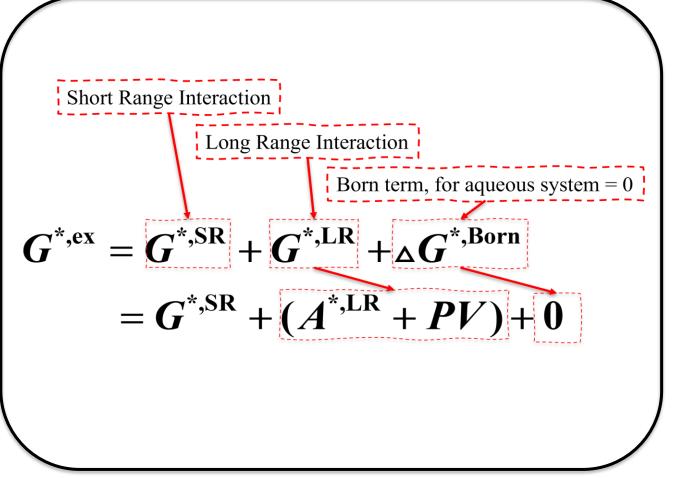
ModelingToolkit⁴

[3] Bollas, G.M., et al. Refined electrolyte-NRTL model: Activity coefficient expressions for application to multi-electrolyte systems. *AIChE Journal* 54(6): 1608-1624 (2008).
[4] Ma, Yingbo, et al. Modelingtoolkit: A composable graph transformation system for equation-based modeling. *arXiv preprint arXiv:*2103.05244 (2021).
[5] Song, Yuhua, et al. "Symmetric electrolyte nonrandom two-liquid activity coefficient model." *Industrial & Engineering Chemistry Research* 48, no. 16 (2009): 7788-7797.

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Refined eNRTL



Increase accuracy of activity coefficient

Improve accuracy of vaporliquid equilibrium in high concentration regime for simulating evaporator performance.

Challenges to Implement r-eNRTL

Published paper notation versus computer implementation

- Not in a tensor form
- Hard to get the physical meaning which is important to understanding

Complexity of the model and its use cases

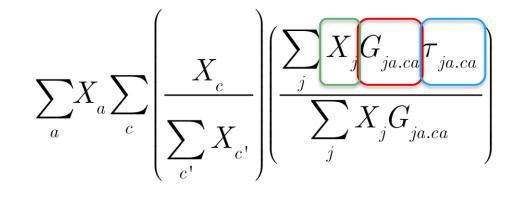
More complex than original eNRTL⁶ which is already very complex

[6] Chen, Chau-Chyun, et al. "A local composition model for the excess Gibbs energy of aqueous electrolyte systems." AIChE Journal 32, no. 3 (1986): 444-454.

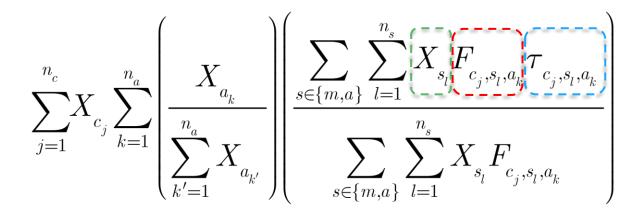


New Tensor Notation

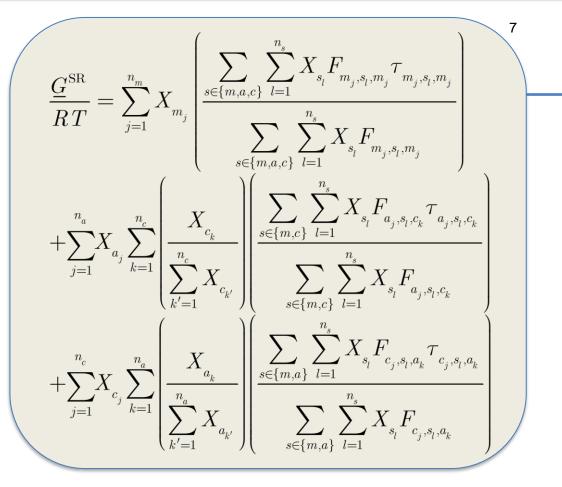
Classical Notation⁶

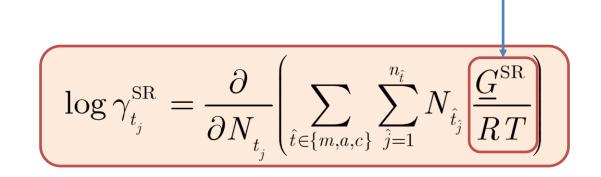


Tensor Notation



Complexity of Refined eNRTL

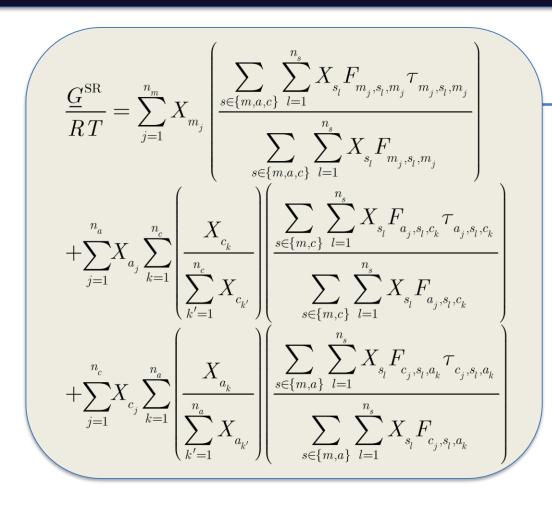


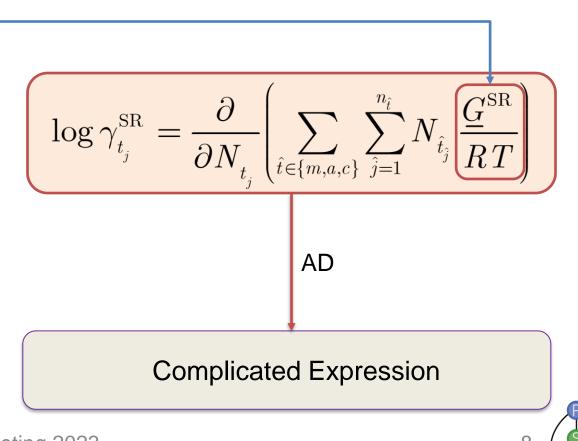


[7] Gottlieb, Robert X., et al. "Automatic Source Code Generation of Complicated Models For Deterministic Global Optimization With Parallel Architectures."

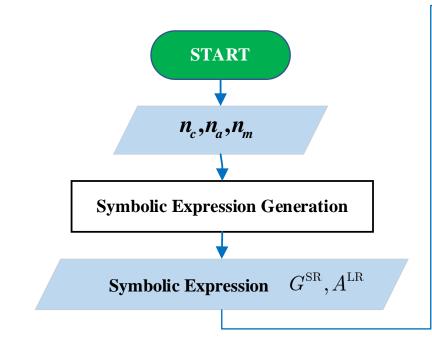


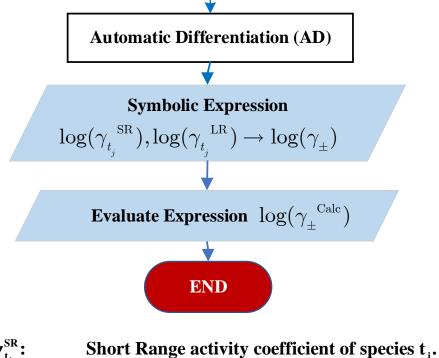
Complexity of Refined eNRTL





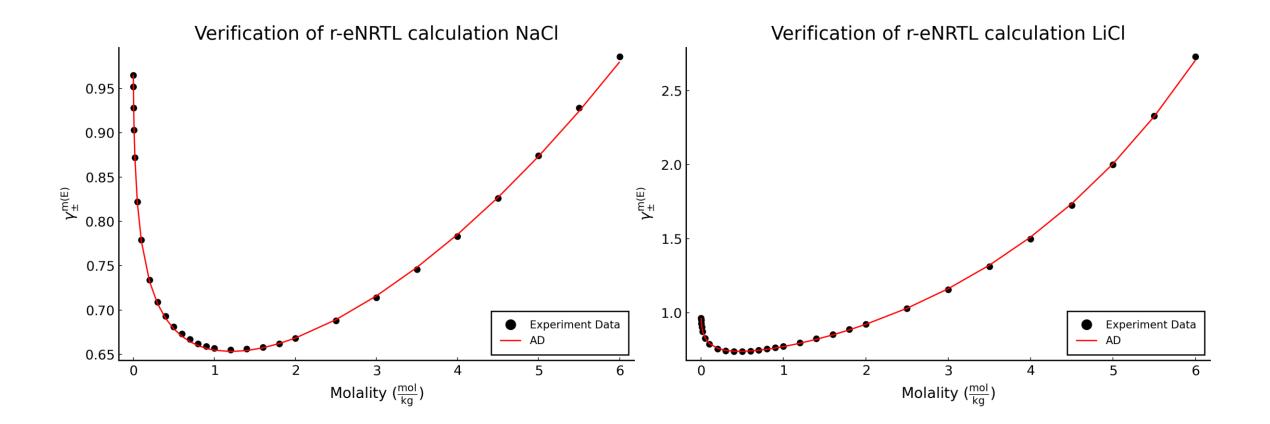
Automatic Differentiation Workflow



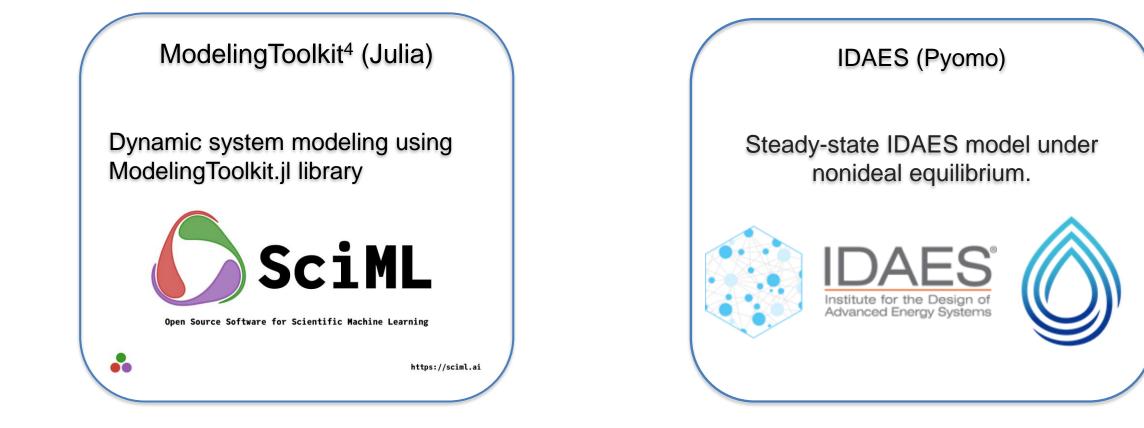


 n_c, n_a, n_m :Number of species in aqueous phase. $\gamma_{t_j}^{SR}$:Short Range activity coefficient of species t_j . G^{SR} :Short range excess Gibbs free energy. $\gamma_{t_j}^{LR}$:Long Range activity coefficient of species t_j . A^{LR} :Long range excess Helmholtz free energy. t_j :Species with type t, t $\in \{a, c, m\}$ and index j.

Simulation Result with AD



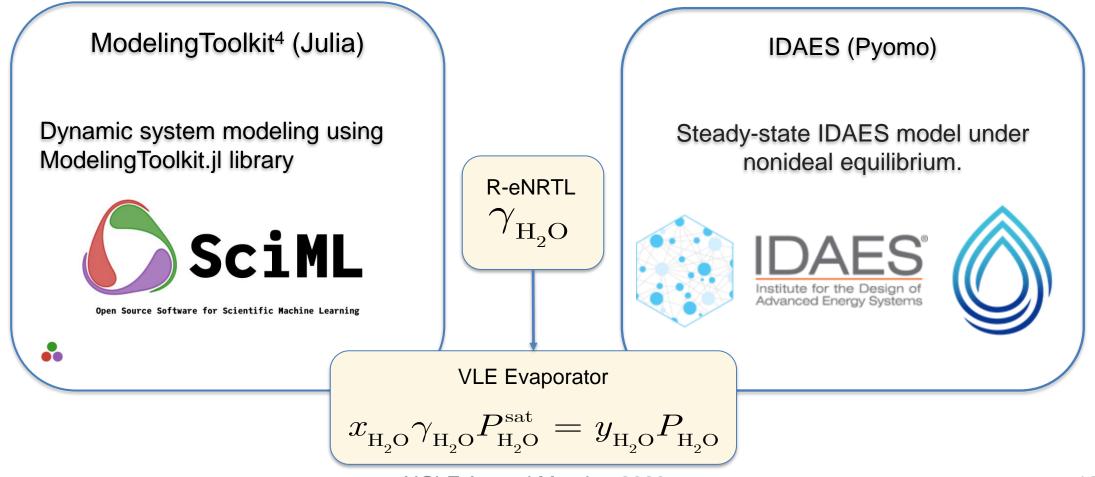
Two Systems



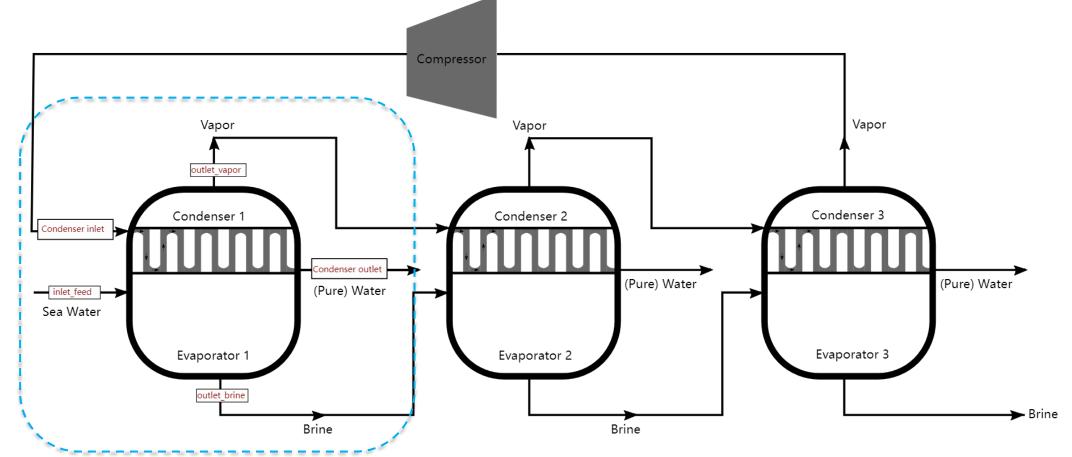
[9] Stuber, M.D. (2023). NAWIConcentratedElectrolytes. GitHub. https://github.com/PSORLab/NAWIConcentratedElectrolytes/tree/main/flowsheets/old_Modelica



Two Systems

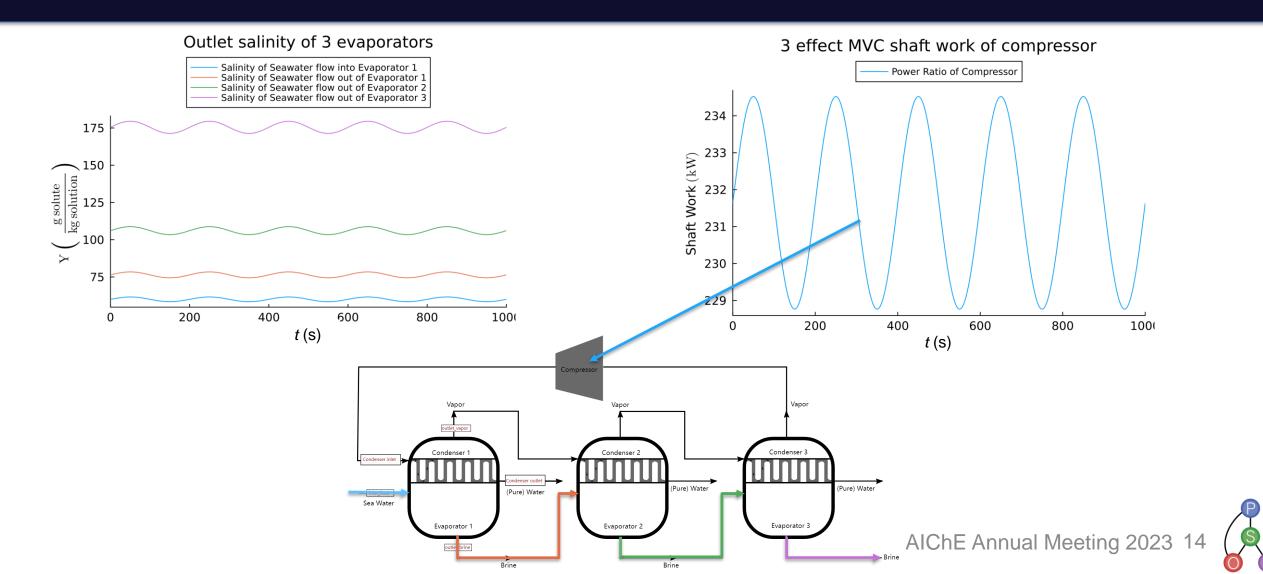


Julia Example: 3-Effect MVC-MED

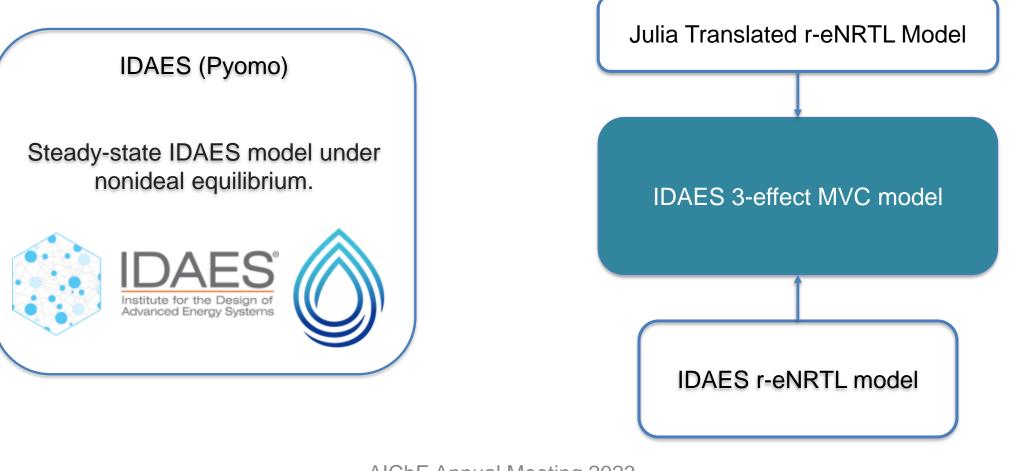


[10] Edna-Soraya, R. (2022). NAWIConcentratedElectrolytes. GitHub. https://github.com/PSORLab/NAWIConcentratedElectrolytes/tree/main/flowsheets/benchmark_system/mvc

Julia Example: Dynamic Simulation Results



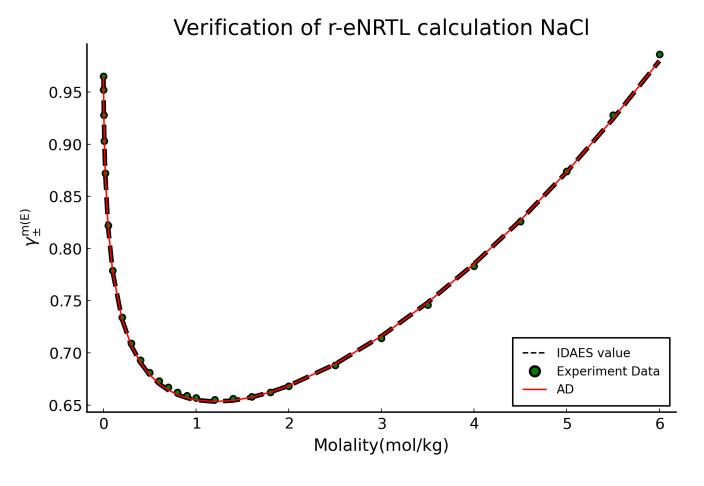
IDAES



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IDAES vs. Julia r-eNRTL





Transpiler of Symbolic Expression from Julia to Pyomo

Julia



Julia generated the expression and save it into a txt file

Translator

line = line.replace(o + (, o'()
line = line.replace('9'+"(","9*(")
expression.append(line)

line_1 = "from pyomo.environ import exp,log" line_2 = "def reNRTL_gamma_H2O(Na,Nc):" line_3 = " expr = "+expression[0] line_4 = " return expr"

more_lines = [line_1,line_2,line_3,line_4]
with open('sympy_script.py', 'w') as f:
 f.write('\n'.join(more_lines))

from sympy_script import *

Translator translate Julia expression into the python function syntax and then import it.

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IDAES

@m.fs.Constraint(m.fs.set_evaporators, doc="e
def eq_nonideal_activity_coefficient(b, e):
 x = b.evaporator[e].properties_brine[0].m
 x_m = x*58.443/(x*58.443+(1-x)*18.01528)
 return (
 b.act_coeff[e]
 == reNRTL_gamma_H2O(x_m,x_m)

Deactivate equilibrium equation from evapor # new equilibrium equation as a Constraint th # activity coefficient. Note that since water # participating in the vapor-liquid equilibri # coefficient and vapor pressure are of water # solvent.

Call the function inside equality constraint where the activity coefficient are defined

Generated Function in IDAES

```
# Save the calculated activity coefficient in the global
# activity coefficient variable.
@m.fs.Constraint(m.fs.set_evaporators, doc="eNRTL activity coefficient for water")
def eq_nonideal_activity_coefficient(b, e):
    x = b.evaporator[e].properties_brine[0].mole_frac_phase_comp["Liq", "TDS"]
    x_m = x*58.443/(x*58.443+(1-x)*18.01528)
    return (
        b.act_coeff[e]
        == reNRTL_gamma_H2O(x_m,x_m)
    )
# Deactivate equilibrium equation from evaporator and include a
# new equilibrium equation as a Constraint that includes the
```

new equilibrium equation as a constraint that includes the
activity coefficient. Note that since water is the only solvent
participating in the vapor-liquid equilibrium, the activity
coefficient and vapor pressure are of water as the
solvent.

In the MVC model, we integrate our generated function into the equality constraint, replacing the embedded refined eNRTL model in IDAES.



Comparison between Embedded Function and Translated Function

Julia Translated Function

Other variables:

Energy input (kW): 304.4402 Total water produced (gal/min): 107.0689 Specific energy consumption (SC, kWh/m3): 12.5191 Water recovery (%): 70.0000 Molal conc solute evap 1 (mol/kg): 1.4557 Molal conc solute evap 2 (mol/kg): 1.9279 Molal conc solute evap 3 (mol/kg): 3.8498

IDAES Embedded Function

Other variables:

Energy input (kW): 304.5390 Total water produced (gal/min): 107.0689 Specific energy consumption (SC, kWh/m3): 12.5232 Water recovery (%): 70.0000 Molal conc solute evap 1 (mol/kg): 1.4555 Molal conc solute evap 2 (mol/kg): 1.9275 Molal conc solute evap 3 (mol/kg): 3.8498

* Results may be slightly different due to numerical calculations

[11] Edna-Soraya, R. (2022). watertap-renrtl. GitHub. https://github.com/watertap-org/watertap-renrtl





Conclusion

> Implemented refined eNRTL model for single electrolyte with AD.

- Developed a new notation for r-eNRTL
- Generate activity coefficients as symbolic expressions
- Built a library to model dynamic evaporator systems that uses r-eNRTL in VLE expressions in Julia.
- Created a toolchain that generates callback functions for IDAES and Pyomo to use the r-eNRTL activity coefficients (and the same procedure can be extended to other properties)

Currently implementing the multi-electrolyte form and expanding the AD work for all other thermodynamic properties AIChE Annual Meeting 2023

Thanks!



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Questions?



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